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 MADE IN USA

## Parts List—Industrial Slides and Spindles

P/N	DESCRIPTION
6501	Industrial tapered headstock (3/4-16 spindle), flat bottom, cog pulley
6502	Industrial tapered headstock (3/4-16 spindle), flat bottom, 2-step pulley
6503	Industrial tapered headstock (ER-16 spindle), flat bottom, cog pulley (Includes ER-16 collet nut)
6504	Industrial tapered headstock (ER-16 spindle), flat bottom, 2-step pulley (Includes ER-16 collet nut)
6505	2.25" Flanged round cartridge spindle (3/4-16 spindle), cog pulley
6506	2.25" Flanged round cartridge spindle (3/4-16 spindle), 2-step pulley
6507	2.25" Flanged round cartridge spindle (ER-16 spindle), cog pulley (Includes ER-16 collet nut)
6508	2.25" Flanged round cartridge spindle (ER-16 spindle), 2-step pulley (Includes ER-16 collet nut)
6509	2.25" Round cartridge spindle (3/4-16 spindle), cog pulley
6510	2.25" Round cartridge spindle (3/4-16 spindle), 2-step pulley
6511	2.25" Round cartridge spindle (ER-16 spindle), cog pulley (Includes ER-16 collet nut)
6512	2.25" Round cartridge spindle (ER-16 spindle), 2-step "V" pulley (Includes ER-16 collet nut)
6513	Flat industrial headstock w/ motor & speed/control (3/4-16 spindle)
6514	Flat industrial headstock w/ motor & speed/control (ER-16 spindle with ER-16 collet nut)
6517	Industrial tapered headstock, dovetailed bottom w/ motor & speed control (3/4-16 spindle)
6518	Industrial tapered headstock, dovetailed bottom w/ motor & speed control (ER-16 spindle with ER-16 collet nut)
6519	Industrial tapered headstock, (3/4-16 spindle), dovetailed bottom, cog pulley
6520	Industrial Headstock (dovetail) (3/4-16 spindle), 2-step pulley (no motor)
6521	Industrial tapered headstock, (ER-16 spindle) dovetailed bottom, cog pulley, no motor (Includes ER-16 collet nut)
6522	Industrial Headstock (dovetail) (ER-16 spindle), 2-step pulley (Includes ER-16 collet nut)
6523	Industrial Headstock (flat) (3/4-16 spindle) 2-step "V" pulley
6524	Industrial Headstock, flat (ER-16 spindle) 2-step "V" pulley
6525	1-axis vertical slide, 8" table, manual (Metric 6526)
6530	1-axis slide w/ dovetailed headstock (3/4-16 spindle) manual w/ motor and s/c (Metric 6531)
6532	1-axis slide w/ dovetailed headstock (ER-16 spindle), manual w/ motor and s/c (Metric 6533)
6535	1-axis slide w/ dovetailed headstock, (3/4-16 spindle) CNC-ready w/ motor and s/c (Metric 6536)
6537	1-axis slide w/ dovetailed headstock (ER-16 spindle), CNC-ready w/ motor and s/c (Metric 6538)

P/N	DESCRIPTION
6540	2-axis XY slide, 13" table, manual (Metric 6541)
6540-18	2-axis XY slide, 18" table, manual (Metric 6541-18)
6545	2-axis XY slide, 13" table, CNC-ready (Metric 6546)
6545-18	2-axis XY slide, 18" table. CNC-ready (Metric 6546-18)
6550	1-axis slide, 8" table, manual (Metric 6551)
6550-18	1-axis slide, 18" table, manual (Metric 6551-18)
6552	1-axis slide, 8" table, CNC-ready (Metric 6553)
6552-18	1-axis slide, 18" table, CNC-ready (Metric 6554-18)
6554 (Inch only)	1-axis slide, 8" table w/ stepper motor, mount and CNC linear control
6554-18 (Inch only)	1-axis slide, 18" table w/ stepper motor, mount and CNC linear control
6555	1-axis slide, 13" table, manual (Metric 6556)
6557	1-axis slide, 13" table, CNC-ready (Metric 6558)
6559 (Inch only)	1-axis slide, 13" table w/ stepper motor, mount and CNC linear control
6559-18 (Inch only)	1-axis slide, 18" table w/ stepper motor, mount and CNC linear control
6560	2-axis slide, manual, 8" table, tall base (Metric 6561)
6565	2-axis slide, CNC-ready, 8" table, tall base (Metric 6566)
6570	6-way slide, manual (Metric 6571)
6575	6-way slide, CNC-ready (2-axes CNC controlled) (Metric 6576)
6580	1-5/8" Handwheel w/ 11" leadscrew and nut assembly (Metric 6581)
6582	2.5" Handwheel w/ 11" leadscrew and nut assembly (Metric 6583)
6584	2" Adjustable zero handwheel w/ 11" leadscrew and nut assembly (Metric 6585)
6586	2.5" Adjustable zero handwheel w/ 11" leadscrew and nut assembly (Metric 6587)
6590	Stepper motor driven 11" leadscrew with motor mount, coupling, handwheel (6591)
6595	Stepper motor driven 11" leadscrew w/ programmable CNC controller, cables, power supply (Inch only)
6600	CNC Chucker Lathe and PC w/4-Axis Driver & Software
6610-CNC	CNC Chucker Lathe
6620	CNC Chucker Lathe w/4-Axis Driver Box (no PC)
8780	Sherline/MASSO CNC Controller w/4-Axis Driver Box
8781	Sherline/MASSO CNC Controller



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## Parts List—Selected Chucks, Collets, and Accessories

P/N	DESCRIPTION
<b>Chucks</b>	
1010	5/32" Jacobs drill chuck w/ #1 Morse arbor
1030	4-jaw, independent chuck, 3.125" diameter
1032	ER-16 4-jaw, independent chuck, 3.125" diameter
1040	3-jaw, self-centering chuck, 3.125" diameter
1040C	3-jaw, self-centering chuck, 3.125" diameter—Teflon/Nickel Coated
1041	3-jaw, self-centering chuck, 2.5" diameter
1042	ER-16 3-jaw, self-centering chuck, 3.125" diameter
1044	4-jaw, independent chuck, 2.5" diameter
1045	5C 4-jaw, self-centering chuck, 3.125" diameter
1075	4-jaw, self-centering chuck, 2.5" diameter
1076	4-jaw, self-centering chuck, 3.125" diameter
1076C	4-jaw, self-centering chuck, 3.125" diameter—Teflon/Nickel Coated
1078	ER-16 4-jaw, self-centering chuck, 3.125" diameter
3072	1/4" Jacobs drill chuck w/ #1 Morse arbor
3073	3/8" Jacobs drill chuck w/ #1 Morse arbor
<b>Collets</b>	
1160	5-pc. WW collet set w/ adapter and drawbar (1/16", 1/8", 3/16", 1/4" and 5/16" collets)
1161	WW collet adapter and drawbar
1162	Deluxe WW collet set, Inch (17 collets, pot chucks, adapter, drawbar in wooden box)
1163	8.0mm Collet adapter and drawbar
1179	Deluxe WW collet set, Metric (14 collets, pot chucks, adapter, drawbar in wooden box)
2050	WW collet blank
116004-116020	WW collets, 1/16" to 5/16" by 64ths (last 2 digits indicate size in 64ths) smaller sizes available, call for prices.
117815-117880	WW collets, 1.5 mm to 8.0 mm by 0.1 mm (last 2 digits indicate size in 0.1 mm) smaller sizes .03 to 1.4 mm available, call for prices.
2082	WW collet, spl. Order, size to .320" (allow 3 wks)
2083	WW collet with 1" blank
2100	3/4" collet pot chuck
2101	1" collet pot chuck
2102	1-1/4" collet pot chuck
3060	Mill collet set, Inch (1/8", 3/16", 1/4", drawbolt)
3090	Mill collet set, Metric (3.0, 4.0, 6.0mm, drawbolt)
3087	3/32" mill collet
3089	5/32" mill collet
3091	7/32" mill collet
3092	3.0mm mill collet
3093	4.0mm mill collet
3094	6.0mm mill collet
3095	1/8" mill collet
3096	3/16" mill collet
3097	1/4" mill collet
3098	Mill collet, special order, .125" to .312" (allow 3 weeks for delivery)
1185	Vertical Milling table (Metric P/N 1184)

P/N	DESCRIPTION
<b>Accessories</b>	
1187	Chuck-to-T-slot adapter
1270	Compound slide (Metric P/N 1280)
3012	Hold-down clamp set
3013	Step block hold-down clamp set
3052	Fly cutter, #1 Morse w/ drawbolt
3054	Boring head, #1 Morse w/ drawbolt
3055	#1 Morse blank
3056	T-nuts for 10-32 bolts, pkg. of 10
3058	4-jaw chuck hold-down clamp set
3061	Boring tool (.60 max. depth, .25" min. hole)
3063	Boring tool (1.0" max. depth, 5/16" min. hole)
3064	Boring tool (1.5" max. depth, 5/16" min. hole)
3065	Slitting saw holder, #1 Morse w/ drawbolt
3075	5/16" end mill holder (3/4-16 thread)
3076	6.0mm end mill holder (3/4-16 thread)
3077	8.0mm end mill holder (3/4-16 thread)
3078	10.0mm end mill holder (3/4-16 thread)
3079	3/8" end mill holder (3/4-16 thread)
6079*	1/4" end mill holder (3/4-16 thread)
6080*	3/16" end mill holder (3/4-16 thread)
3217	Gear tooth cutter and 1/4" blank, #1 Morse
3230	Mill cutter arbor, 7/8" diameter (short), #1 Morse
3231	Mill cutter arbor, 7/8" diameter (long), #1 Morse
3235	Mill cutter arbor, 1" diameter (short), #1 Morse
3236	Mill cutter arbor, 1" diameter (long), #1 Morse
3551	Milling vise
3559	90° angle plate, 3" x 3" x 10" w/ T-slots
3560	Mill tooling plate
3570	Rotating mill vise base for P/N 3551
3575	Mill vise w/ rotating base (P/N 3551 + 3570)
3700	4" manual rotary table
3700-OP	4" manual reverse rotary table
3700-CNC	4" CNC-ready rotary table w/ motor mount, coupling and handwheel (no stepper motor)
3710	4" Rotary table nickel-teflon coated w/ 15/32" thru hole
3710-CNC	4" Table w/stepper motor mount, nickel-teflon coated w/ 15/32" thru hole
3701	Right angle attachment for 3700
3702	Right angle tailstock for 3700
3750	Tilting angle table
7506	Parallels, set of 5 pair, 1/4" to 3/4" by 1/8ths
7620	Single-flute, inserted carbide tip fly cutter, #1M
8730	4" CNC rotary table w/stepper motor
<b>CNC Controllers</b>	
8700	CNC Rotary table, controller, power supply
8800	CNC linear controller, power supply, 109.71 oz-in stepper motor, 2 amp, NEMA 23 frame, dual shaft, cable (no mount)
8850	CNC mill power feed—linear controller, power supply, stepper motor, mount, template block, cable (for X- or Y axis)
67126	Hi-Torque Stepper Motor, 191 oz-in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)
67127	Stepper Motor, 109.71 oz-in, 2 amp, NEMA 23 frame, dual shaft (5-pin plug wired for use with Sherline CNC systems)